a 3D surface, and the error in the surface area was below 1%. As for the length, it became stretched and in some cases compressed. The value of the length error was influenced by the cutting method and the curvature feature of the 3D surface. Finally, the prototype garment pattern developed in the paper will be applied in future research to customise the pattern of other garment styles through the 2D pattern design system.

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Technical University of Lodz Faculty of Material Technologies and Textile Design

Department of Clothing Technology and Textronics

The Department was established in 2009, combining the departments of: Clothing Technology and Automation of Textile Processes.

The Department offers research and cooperation within the following fields:

- physical and biophysical properties of clothing (modelling the microclimate under clothing packages)
- creating a basis for engineering fashion design (e.g. actions to improve design processes)
- unconventional structures of clothing with regard to use and manufacturing
- analysis of the operating conditions of machines for clothing production (e.g. optimisation of the gluing parameters process working conditions of sewing threads)
- creating analysis and design processes for the industrial production of garments
- basic problems of general and technical metrology
- instrumentation of measurements, the construction of unique measurement device and system
- measurement and control computer systems, including virtual instruments of the fourth generation
- textronics as synergetic connecting textile technologies with advanced electronic systems and computer science applied in metrology and automatics
- identification of textile and clothing objects with the use of advanced microprocessor measurement techniques
- modelling of objects and their computer simulation, methods of experimental research, especially experiment design of experiments and computer analysis of results

The Department is active in the following educational and scientific fields: textile engineering, pattern design, education of technology and information engineering, materials engineering, health and safety at work, and logistics.

For more information please contact:

Department of Clothing Technology and Textronics Technical University of Lodz ul. Zeromskiego 116, 90-924 Lodz, Poland tel.: (48)(42) 631-33-21

e-mail: maria.kwiatkowska@p.lodz.pl web site: http://www.clotex.p.lodz.pl/